RISO, INC. **PARTS CHANGE INFORMATION**

PART: TM SORTER NOISE INTERFERENCE **ISSUE #: 024**

JAPAN:TI-069

NEW PART NUMBER: 011-72007 (E) / 011-72001-102 NEW DESCRIPTION: WIRE HARNESS I/F / MAIN CONTROL PCB OLD PART NUMBER: 011-72007-005 / 011-72001 (D) OLD DESCRIPTION: WIRE HARNESS I/F / MAIN CONTROL PCB	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [ ] Not Compatible: [X] Old/Obsolete: [Y]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [ ] Easier Operation [X] Other	SERIAL #: 100V - 17500880 200V - 17650396	TM-2400

The TM 2400 Sorter Harness and Main Control PCB have been changed to reduce noise interference. Always replace the Wire Harness and Main Control PCB as a set or communication errors will occur during operation.

Please adhere to the following part numbers when replacing these items.

011-72001-102	Main Control PCB 100V TM2400
011-72030-102	Main Control PCB 200V TM2400
011-72007-208	Wire Harness; I/F TM2400 (E)
011-72028-205	ROM;TM/V1.14

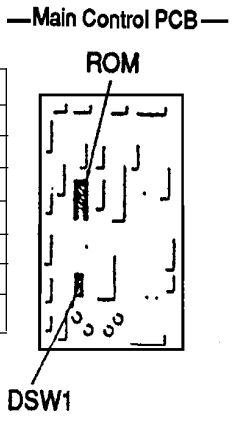
Note: Old and New TM2400 Harness's may be identified by the D or E suffix on the part number.

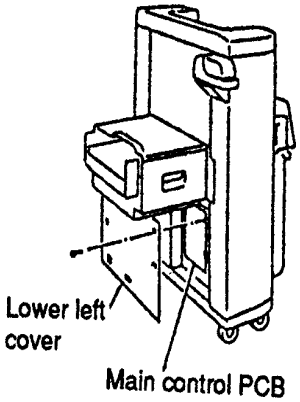
In the event that excessive paper jams occur with long or smooth surface papers, the paper transfer speed may be increased.

Procedure: **< Replacing the ROM & Changing Setting >**

1. Turn off the power and remove the lower left cover.
2. Replace the ROM on the Main Control PCB.
3. Set **No.6** of **DSW1** to **"ON"**
4. Put on the lower left cover.

	Dip Sw Setting		Bin Shift Time	Transfer Speed	
Initial Setting	No.5	OFF	200 msec.	A4 paper	700 mm/sec
				B4 paper	750 mm/sec
	No.6	OFF		A3 paper	800 mm/sec
High-Speed Setting	No.5	OFF		A4 paper	700 mm/sec
				B4 paper	850 mm/sec
	No.6	ON		A3 paper	850 mm/sec





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03/15/93	03/15/93	**Issue:** None	n/a	1 of 1